

## Description

Polypropylene PPC 7652 is nucleated and antistatic heterophasic copolymer with a Melt Flow Index of 16 g/10 min.

Polypropylene PPC 7652 is a medium flow grade intended for a wide range of injection moulding applications including battery cases, electrical appliance housings, toys, closures and lids.

Polypropylene PPC 7652 has been specially formulated to give antistatic performance.

## Characteristics

	Method	Unit	Typical Value
<b>Rheological properties</b>			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	16
<b>Mechanical properties</b>			
Tensile Strength at Yield	ISO 527-2	MPa	26
Elongation at Yield	ISO 527-2	%	10
Tensile modulus	ISO 527-2	MPa	1450
Flexural modulus	ISO 178	MPa	1350
Izod Impact Strength (notched)	ISO 180	kJ/m <sup>2</sup>	
at 23°C			9
at -20°C			5.5
Charpy Impact Strength (notched)	ISO 179	kJ/m <sup>2</sup>	
at 23°C			10
at -20°C			6
Hardness Rockwell - R-scale	ISO 2039-2		85
<b>Thermal properties</b>			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			75
10N-50°C per hour			145
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			52
0.45 MPa - 120°C per hour			92
<b>Other physical properties</b>			
Density	ISO 1183	g/cm <sup>3</sup>	0.905
Bulk Density	ISO 1183	g/cm <sup>3</sup>	0.525

## Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: [www.totalpetrochemicals.biz](http://www.totalpetrochemicals.biz)

An Injection Moulding troubleshooting guide is available upon request.

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